

## § 56.60-3

[CGFR 68-82, 33 FR 18843, Dec. 18, 1968, as amended by CGFR 69-127, 35 FR 9978, June 17, 1970; CGD 72-104R, 37 FR 14233, July 18, 1972; CGD 73-248, 39 FR 30839, Aug. 26, 1974; CGD 73-254, 40 FR 40165, Sept. 2, 1975; CGD 77-140, 54 FR 40612, Oct. 2, 1989; CGD 95-012, 60 FR 48050, Sept. 18, 1995; CGD 95-027, 61 FR 26001, May 23, 1996; CGD 95-028, 62 FR 51201, Sept. 30, 1997; USCG-1998-4442, 63 FR 52190, Sept. 30, 1998; USCG-1999-5151, 64 FR 67180, Dec. 1, 1999; USCG-2003-16630, 73 FR 65182, Oct. 31, 2008]

### § 56.60-3 Ferrous materials.

(a) Ferrous pipe used for salt water service must be protected against corrosion by hotdip galvanizing or by the use of extra heavy schedule material.

(b) (Reproduces 124.2.C) Carbon or alloy steel having carbon content of more than 0.35 percent shall not be used in welded construction, nor be shaped by oxygen-cutting process or other thermal-cutting process.

[CGD 73-254, 40 FR 40165, Sept. 2, 1975, as amended by USCG-2003-16630, 73 FR 65183, Oct. 31, 2008]

### § 56.60-5 Steel (High temperature applications).

(a) (Reproduces 124.2.A.) Upon prolonged exposure to temperatures above 775 °F (412 °C), the carbide phase of plain carbon steel, plain nickel-alloy steel, carbon-manganese-alloy steel, manganese-vanadium-alloy steel, and carbon-silicon steel may convert to graphite.

(b) (Reproduces 124.2.B.) Upon prolonged exposure to temperatures above 875 °F (468 °C), the carbide phase of alloy steels, such as carbon-molybdenum, manganese-molybdenum-vanadium, manganese-chromium-vanadium, and chromium-vanadium, may convert to graphite.

(c) [Reserved]

(d) The design temperature of a piping system employing one or more of the materials listed in paragraphs (a), (b), and (c) of this section shall not exceed the lowest graphitization temperature specified for materials used.

[CGFR 68-82, 33 FR 18843, Dec. 18, 1968, as amended by CGFR 69-127, 35 FR 9978, June 17, 1970; CGD 72-104R, 37 FR 14233, July 18, 1972; CGD 73-248, 39 FR 30839, Aug. 26, 1974; CGD 73-254, 40 FR 40165, Sept. 2, 1975; USCG-2003-16630, 73 FR 65183, Oct. 31, 2008]

## 46 CFR Ch. I (10-1-12 Edition)

### § 56.60-10 Cast iron and malleable iron.

(a) The low ductility of cast iron and malleable iron should be recognized and the use of these metals where shock loading may occur should be avoided. Cast iron and malleable iron components shall not be used at temperatures above 450 °F. Cast iron and malleable iron fittings conforming to the specifications of 46 CFR 56.60-1, Table 56.60-1(a) may be used at pressures not exceeding the limits of the applicable standards shown in that table at temperatures not exceeding 450 °F. Valves of either of these materials may be used if they conform to the standards for class 125 and class 250 flanges and flanged fittings in ASME B16.1 (incorporated by reference; see 46 CFR 56.01-2) and if their service does not exceed the rating as marked on the valve.

(b) Cast iron and malleable iron shall not be used for valves or fittings in lines carrying flammable or combustible fluids<sup>1</sup> which are directly connected to, or in the proximity of, equipment or other lines having open flame, or any parts operating at temperatures above 500 °F. Cast iron shall not be used for hull fittings, or in systems conducting lethal products.

(c) Malleable iron and cast iron valves and fittings, designed and marked for Class 300 refrigeration service, may be used for such service provided the pressure limitation of 300 pounds per square inch is not exceeded. Malleable iron flanges of this class may also be used in sizes 4 inches and smaller (oval and square design).

[CGFR 68-82, 33 FR 18843, Dec. 18, 1968, as amended by CGFR 69-127, 35 FR 9978, June 17, 1970; CGD 73-254, 40 FR 40165, Sept. 2, 1975; CGD 77-140, 54 FR 40612, Oct. 2, 1989; CGD 95-027, 61 FR 26001, May 23, 1996; USCG-2003-16630, 73 FR 65183, Oct. 31, 2008]

### § 56.60-15 Ductile iron.

(a) Ductile cast iron components made of material conforming to ASTM A 395 (incorporated by reference, see 46 CFR 56.01-2) may be used within the

<sup>1</sup>For definitions of flammable or combustible fluids, see §§ 30.10-15 and 30.10-22 of subchapter D (Tank Vessels) of this chapter.

service restrictions and pressure-temperature limitations of UCD-3 of section VIII of the ASME Boiler and Pressure Vessel Code (incorporated by reference; see 46 CFR 56.01–2).

(b) Ductile iron castings conforming to ASTM A 395 (incorporated by reference, see § 56.01–2) may be used in hydraulic systems at pressures in excess of 7500 kilopascals (1000 pounds per square inch) gage, provided the following:

(1) The castings receive a ferritizing anneal when the as-cast thickness does not exceed one inch;

(2) Large castings for components, such as hydraulic cylinders, are examined as specified for a casting quality factor of 90 percent in accordance with UG-24 of section VIII of the ASME Boiler and Pressure Vessel Code; and

(3) The castings are not welded, brazed, plugged, or otherwise repaired.

(c) After machining, ductile iron castings must be hydrostatically tested to twice their maximum allowable working pressure and must show no leaks.

(d) Ductile iron castings exhibiting less than 12 percent elongation in 50 millimeters (2 inches) when subjected to a tensile test must meet the requirements for cast iron in this part.

[CGD 77–140, 54 FR 40612, Oct. 2, 1989, as amended by CGD 95–027, 61 FR 26001, May 23, 1996; USCG–2000–7790, 65 FR 58460, Sept. 29, 2000; USCG–2003–16630, 73 FR 65183, Oct. 31, 2008]

#### § 56.60–20 Nonferrous materials.

Nonferrous materials listed in this subpart may be used in piping systems under the following conditions (see also § 56.10–5(c)):

(a) The low melting points of many nonferrous metals and alloys, such as aluminum and aluminum alloys, must be recognized. These types of heat sensitive materials must not be used to conduct flammable, combustible, or dangerous fluids, or for vital systems unless approved by the Marine Safety Center.

NOTE: For definitions of flammable or combustible fluids, see §§ 30.10–15 and 30.10–22 or parts 151–154 of this chapter. Dangerous fluids are those covered by regulations in part 98 of this chapter.

(b) The possibility of galvanic corrosion due to the relative solution potentials of copper and aluminum and their alloys should be considered when used in conjunction with each other or with steel or with other metals and their alloys when an electrolyte is present.

(c) A suitable thread compound must be used in making up threaded joints in aluminum pipe to prevent seizing which might cause leakage and perhaps prevent disassembly. Pipe in the annealed temper should not be threaded.

(d) The corrosion resistance of copper bearing aluminum alloys in a marine atmosphere is poor and alloys with copper contents exceeding 0.6 percent should not be used. Refer to Table 56.60–2(a) of this part for further guidance.

[CGFR 68–82, 33 FR 18843, Dec. 18, 1968, as amended by CGD 77–140, 54 FR 40612, Oct. 2, 1989; CGD 95–027, 61 FR 26001, May 23, 1996]

#### § 56.60–25 Nonmetallic materials.

(a) Plastic pipe installations shall be in accordance with IMO Resolution A.753(18) (incorporated by reference; see 46 CFR 56.01–2) and the following supplemental requirements:

(1) Materials used in the fabrication of plastic pipe shall comply with the appropriate standards listed in § 56.01–2 of this chapter.

(2) Plastic pipe is not permitted in a concealed space in an accommodation or service area, such as behind ceilings or linings or between double bulkheads, unless—

(i) Each trunk or duct containing such piping is completely surrounded by “A” class divisions; or

(ii) An approved smoke-detection system is fitted in the concealed space and each penetration of a bulkhead or deck and each installation of a draft stop is made in accordance with IMO resolution A.753(18) to maintain the integrity of fire divisions.

(3) Plastic pipe used outboard of the required metallic shell valve in any piping system penetrating the vessel's shell (see § 56.50–95(f)) shall have the same fire endurance as the metallic shell valve. Where the shell valve and the plastic pipe are in the same un-manned space, the valve shall be operable from above the freeboard deck.